TECHNICAL DATA SHEET

01-05-2011

CONDUPLAST

Anti-static self-leveling resin (A+B)

Description

Product based on epoxy resins, amine hardeners and carbon fibers.

The mechanical resistance values are increased compared to the products containing graphite.

All the colours are available.

Usages

Floor coatings for

Automatic warehouses

Storages for flammable products, Surgery wards

Electronics industry

And everywhere necessary to limit the electro-static discharges.

Substrate

The substrate must have a minimum resistance to compression of 25 N/mm² and to traction of 1,5 N/mm².

Preparation of the substrate

- •When the substrate is on concrete, check that no humidity from the ground is present. When brand newly done, respect the seasoning time.
- The surface has to be solid, absorbent, and not polluted by oils, surfactants, water or dust. Eventual not properly adhered parts have to be removed by grinding or shot-blasting



Application

Apply one layer of **PAVIWATER T68** diluted with 1:3 of water.

Fill eventual holes or cracks with a mixture of **CONDUPLAST** and **QUARZO** in the ratio in weight of 1 to 4.

To execute the coating, prepare the mortar by adding the 2 compounds (A+B) in one container and by mixing them with a drill mixer.

Add then **QUARZO BO** in the ratio in weight of 1 to 0,5 and carefully mix it.

Apply it by trowel and for a thickness of 2-3 mm, and using as final operation a spiked roller to take away bubbles.



Technical Data

Color Following RAL card Density 1,2 +/- 0,05 g/ml Pot–life at 35°C > 20 minutes

at 25°C 30 minutes at 15°C > 40 minutes at 35°C 2-3 hours

Tack free time at 35°C 2-3 hours at 25°C 5-7 hours

at 15°C 10-12 hours

Consumption 2,3 kg/m² di (A+B) e 1,6 kg/m² of quartz for a

thickness of 2,5 mm

Ratio mixture between compounds A=100 B=40
Flash point Not applicable

Walk-on free time at 25° C 16 hours Hardening in depth at 25° C 7 days Humidity of the substrate <4%

Application conditions (*) Temperatures between 15°C and 35°C e U.R. < 50%

and humidity of the substrate < 4%

Resistance to compression (UNI 4279) 60 N/mm²
Resistance to flexion (UNI 7219) 59 N/mm²
Resistance to traction (ASTM D 638) 40 N/mm²
Hardness (ASTM D 2240) 78 Shore D

Transversal electrical resistance 0,01–0,2 Mega Ohm through the coating

Storage 12 months in a dry and protected area, at a

temperature between 5°C and 35°C

Chemical resistances Excellent against water, oils, alkaline solutions,

hydrocarbons and solvents. Good against diluted

acids

Adhesion (DIN ISO 4624) > 1.5 N/sqmLinear thermic dilatation coefficient $20 \times 10^{-6} \, ^{\circ}\text{C}^{-1}$ Maintenance Neutral cleaners

Resistance to abrasion (TABER 70-80 mg

Grinder CS-17-1000 rounds - 1000 g in

weight) UNI 8298-9

(*) **CONDUPLAST**, when applied at a temperature from the substrate <15°C might form white marks when in contact with water or waterborne substances.

Therefore, **CONDUPLAST** have to be applied at a temperature of the substrate not lower than 15°C and of at least 3°C higher than the dew point.

WARNINGS:

CONDUPLAST coverings, when in direct exposition to sunlight, can slightly vary the color by becoming yellowish; this does not affect in any way their performances.

Different batches from the same colour can show few differences: when possible, use material from the same production batch.

For low temperature applications, the product can be warmed up to 25°C to facilitate the application (lower viscosity).